



# 6DTAA8.9-G32

## ◎ Power

Engine Speed r/min	Type of Operation	Engine Power			Generator Power	
		kW	kW	kVA		
1500	Prime Power	208	180	225		
	Standby Power	228	200	250		
1800	Prime Power	235	200	250		
	Standby Power	259	220	275		

- The engine performance is as per GB/T2820

- Ratings are based on GB/T1147.1.

→**Prime Power** :--- There is no time limit in the case of variable load operation. In any 250hours of continuous operation period, the variable load of average work load less than 70% of the prime power. The operation time in the situation of 100% prime power no more than 500 hours. Permit 10% overload running 1hours in any 12 hours of continuous operation period. The overload 10% power running time of every year no more than 25 hours..

→**Standby Power:** The annual total standby power load should be less than 80% and the average running time shall be less than 200 hours. Among them the standby power point should be no more than 25 hours a year. .

## ◎ SPECIFICATIONS

○ Engine Model	6DTAA8.9-G32
○ Engine Type	In-line,4strokes, water-cooled, Turbo charged with aftercooler
○ Combustion type	Direct injection
○ Cylinder Type	Wet liner
○ Number of cylinders	6
○ Bore × stroke	114×144mm
○ Displacement	8.82 L
○ Compression ratio	16.5 : 1
○ Firing order	1-5-3-6-2-4
○ Injection timing	Electronic control
○ Dry weight	Approx. 900kg
○ Dimension (L×W×H)	1493×805×1323 mm
○ Rotation	SAE NO.2
○ Fly wheel housing	SAE NO.11.5(tooth number of gear:125)

## ◎ FUEL CONSUMPTION

○ Power	L/h (1500r/min)	L/h (1800r/min)
25%	12.2	13.8
50%	24.3	27.5
75%	36.1	41.0
100%	48.9	55.5
110%	53.8	61.5

## ◎ FUEL SYSTEM

○ Injection pump	DENSO
○ Governor	DENSO
○ Feed pump	DENSO
○ Injection nozzle	Multi hole type
○ Opening pressure	180MPa
○ Fuel filter	Full flow, cartridge type
○ Used fuel	Diesel fuel oil

## ◎ MECHANISM

○ Type	Overhead valve	Fully forced pressure feed type
○ Number of valve	Two valve	Gear type driven by crankshaft
○ Valve lashes at cold	Intake 0.30mm	Full flow, cartridge type
	Exhaust 0.55mm	High level 25liters
		Low level 22liters

## ◎ LUBRICATION SYSTEM

○ Lub. Method	Fully forced pressure feed type
○ Oil pump	Gear type driven by crankshaft
○ Oil filter	Full flow, cartridge type
○ Oil pan capacity	High level 25liters
	Low level 22liters
○ Angularity limit	Front down 25 deg.
	Front up 35 deg.
	Side to side 35 deg.
○ Lub. Oil	Refer to Operation Manual

## ◎ VALVE TIMING

	Opening	Close
○ Intake valve	29.5° BTDC	42.5° ABDC
○ Exhaust valve	69.5° BBDC	34.5° ATDC

## ◎ COOLING SYSTEM

- Cooling method Fresh water forced circulation
- Water capacity 12 liters
- Lid Min. pressure 70kPa
- Water pump Centrifugal type driven by belt
- Water pump Capacity 200L/min (1500r/min)  
240L/min (1800r/min)
- Thermostat Wax-pellet type  
Opening temp. 82 °C  
  
Full open temp. 93 °C

- Cooling fan Blower type, plastic  
762 mm diameter, 10blades  
Power consumption 6kw  
6.2m<sup>3</sup>/s

## ◎ ELECTRICAL SYSTEM

- Charging generator 28V×55A
- Voltage regulator Built-in type IC regulator
- Starting motor 24V×7.5kW
- Battery Voltage 24V
- Battery Capacity 180 AH

## ◎ ENGINEERING DATA

- Heat rejection to coolant 20.9 kcal/sec (1500r/min)  
23.6 kcal/sec (1800r/min)
- Heat rejection to intercooler 13.1 m3/min (1500r/min)  
14.8 m3/min (1800r/min)
- Air flow 18.4m3/min (1500r/min)  
22.8m3/min (1800r/min)
- Exhaust gas flow 31.3m3/min (1500r/min)  
41.5m3/min (1800r/min)
- Exhaust gas temp. 600 °C
- Max. permissible restrictions Intake system  
Exhaust system
- Intake system 3 kPa initial  
6 kPa final (need charge filter element)
- Max. permissible altitude 2000 m

